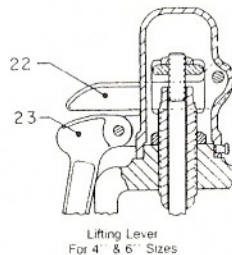
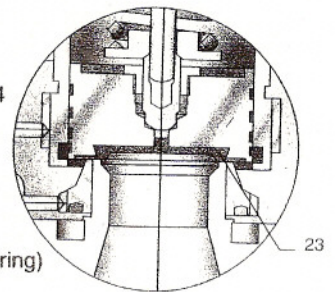
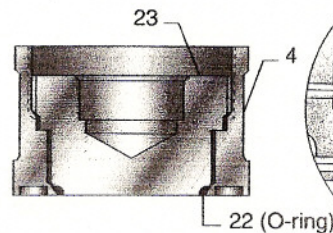
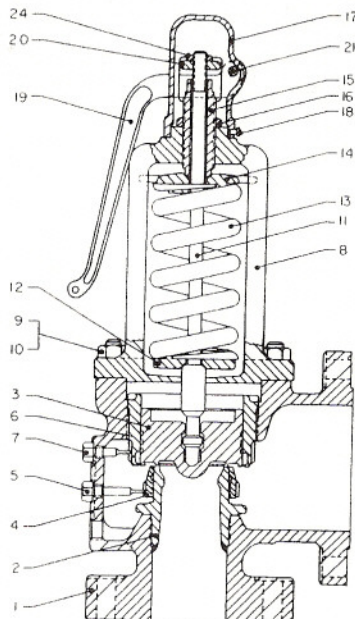
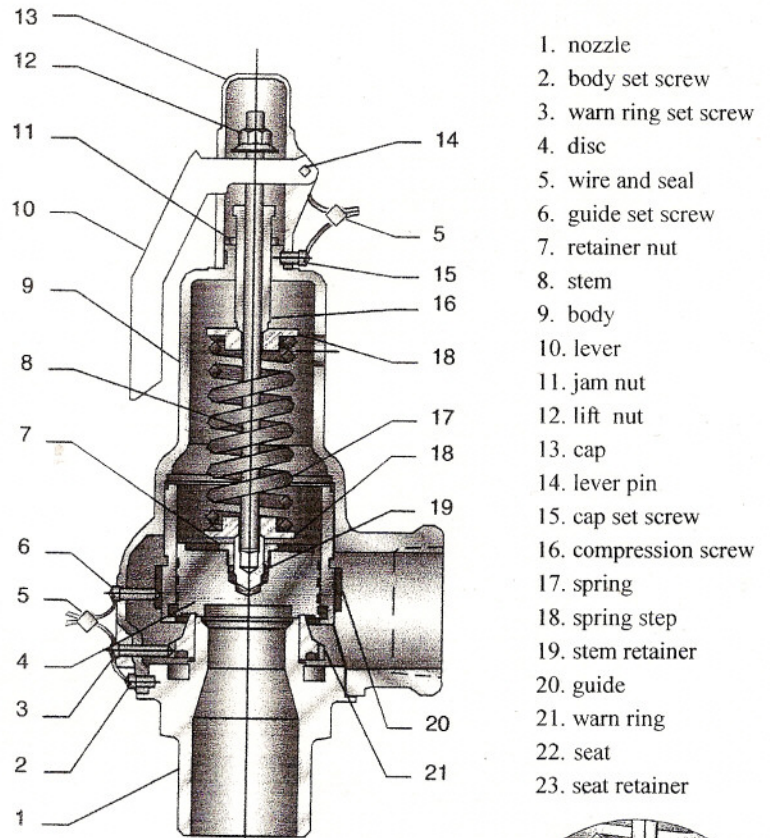


## STANDARD REPAIR~SAFETY VALVES

- Disassemble completely
- Clean and perform visual and dimensional inspection of nozzle/disc and stem
- Perform LP inspection of scaling surfaces. Research spring number and range. Straighten spindle if required. Lap nozzle/disc and bearing points
- Re-assemble, test and set
- Affix repair nameplate with "VR" stamp
- Supply documentation in the form of a Safety Valve Report
- All workmanship will be covered under warranty for one year
- Upon inspection, if any parts (nozzle, disc, stem & spring) are found to be below the manufacturer's tolerances, you will be notified at once and replacement costs will be furnished



1. base
2. seat bushing
3. disc
4. lower adj. ring
5. lower adj. ring pin
6. upper adj. ring
7. upper adj. ring pin
8. yoke
9. base stud
10. stud nut
11. spindle
12. bottom spring washer

13. spring
14. top spring washer
15. compression screw
16. compression screw nut
17. cap
18. cap set screw
19. lever
20. release nut
21. lever pin
22. top lever
23. drop lever
24. release lock nut

Standard Thermosic Design